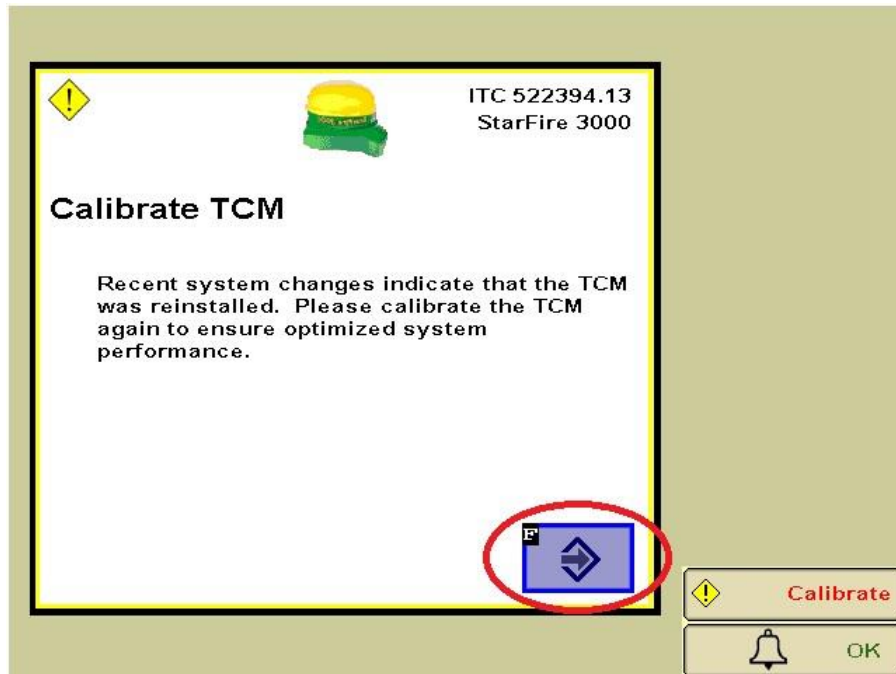


# How to Calibrate the TCM (Terrain Compensation Module) on GS2/GS3 Displays

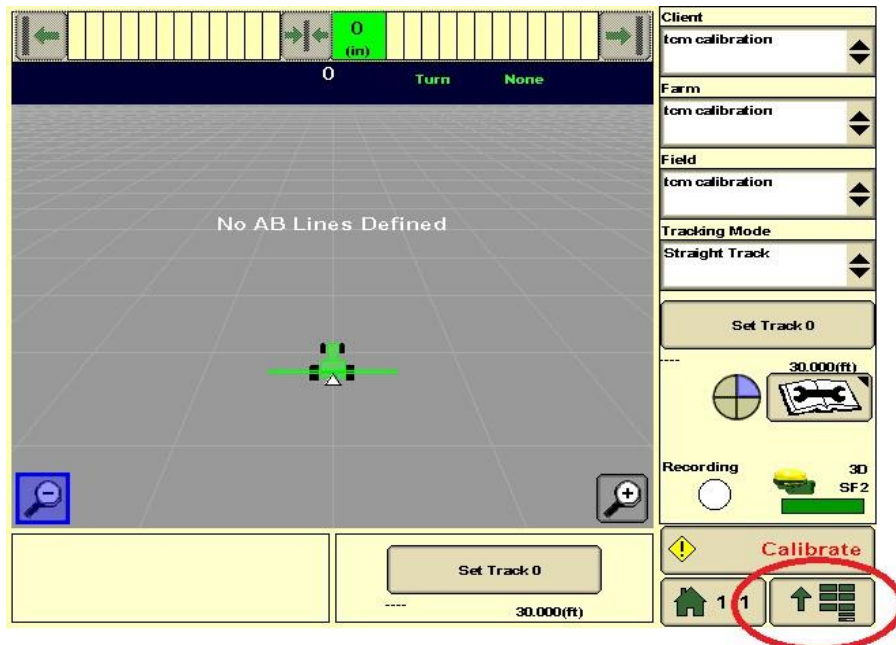
\*TCM calibrations need to be done whenever you unplug or plug the receiver into a new machine.\*

\*TCM calibrations are recommended every season or if you are having AutoTrac errors.\*

1. Press Green Arrow to Accept the warning.



2. Press Main Menu Button.

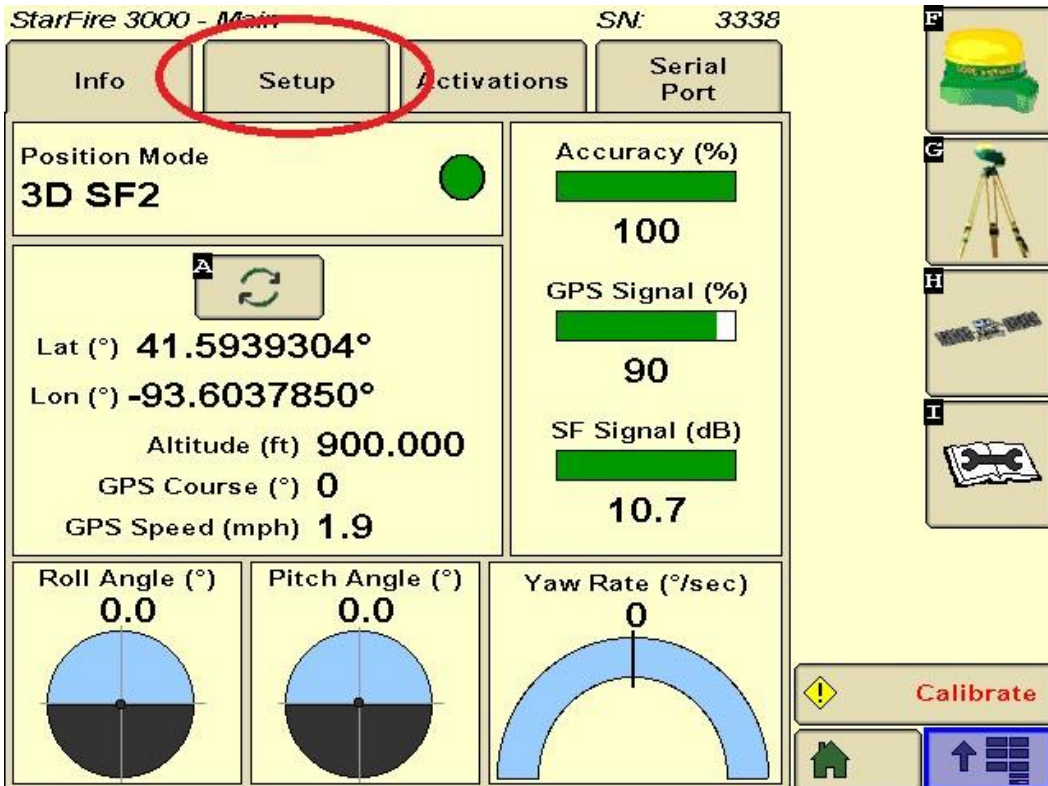




3. Press StarFire Machine Button.

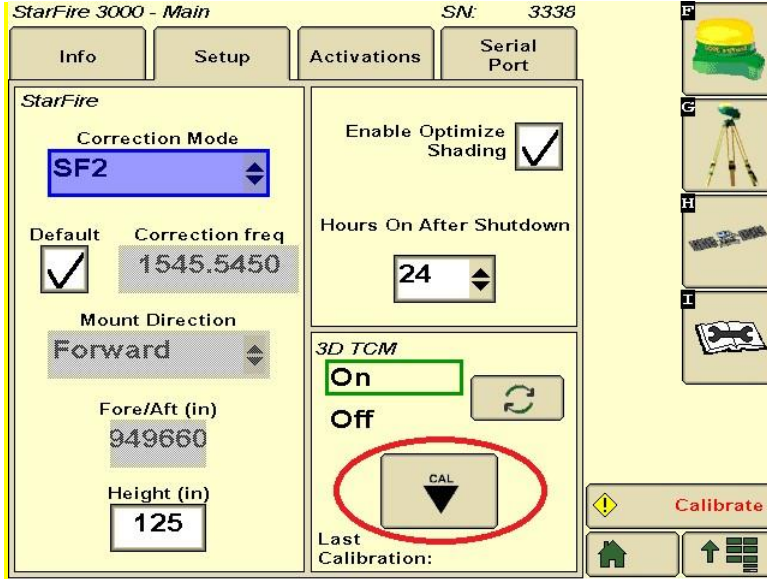


4. Press "Setup" Button.

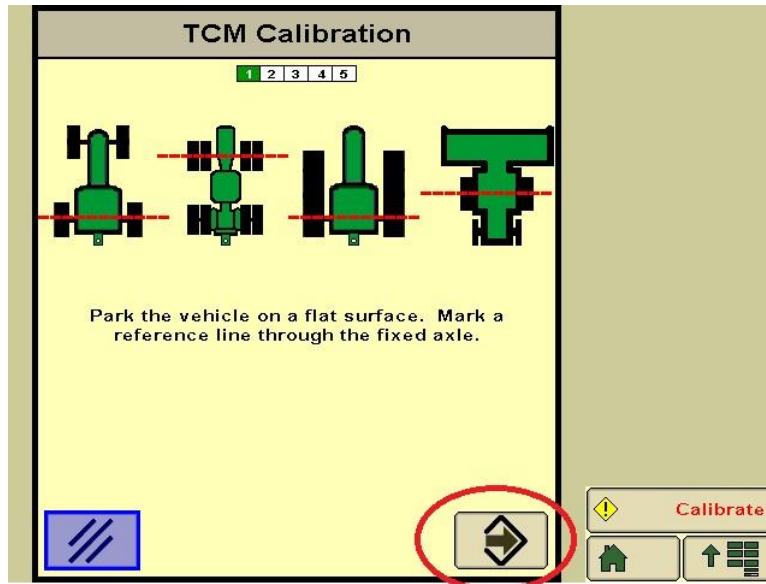




5. Press Calibration Button.

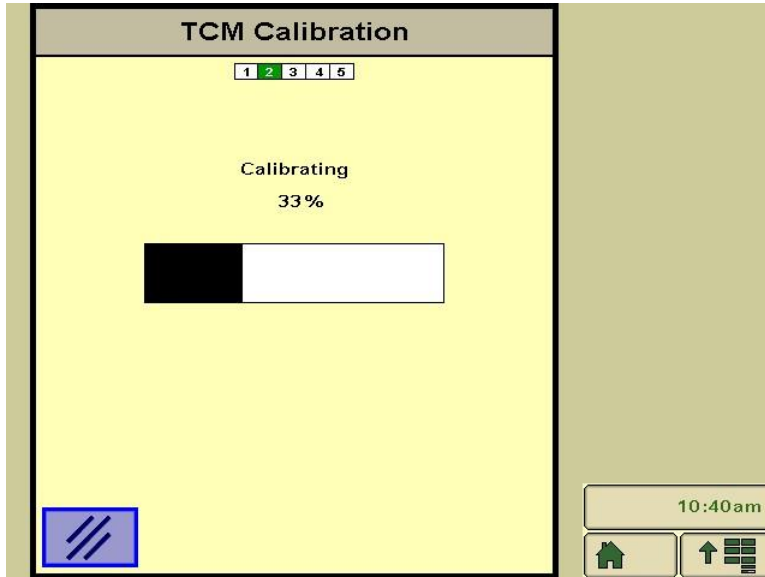


6. Park the vehicle on a flat surface coming to a complete stop. Mark a reference line through the fixed axle.

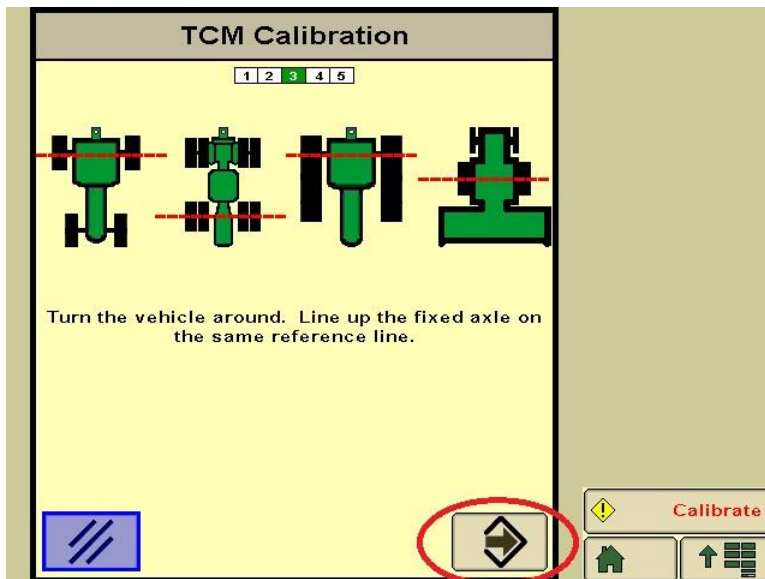




## 7. Calibrating Status bar Appears.

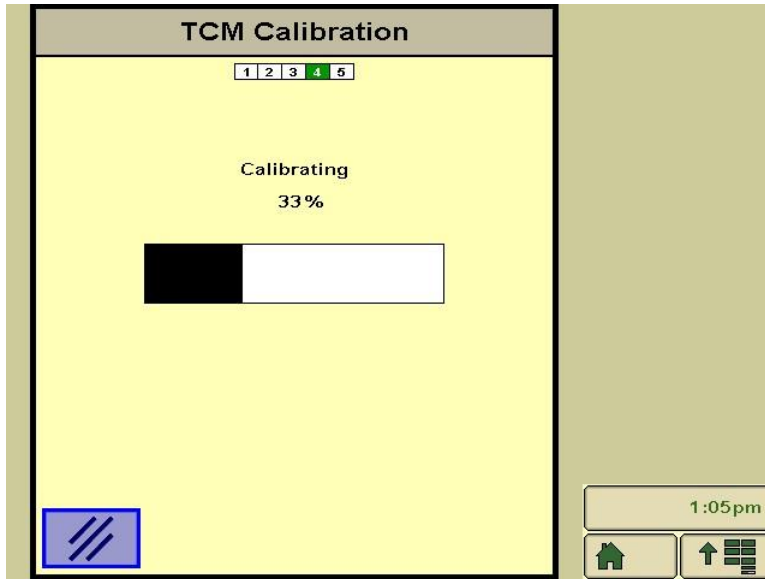


## 8. Turn vehicle 180 degrees to face opposite direction and come to a complete stop using same reference line as previous step.





9. Calibration Status bar appears again.



10. After the previous steps are completed the calibration will be successful. Press Green Arrow Button for Accept.

